POTATOES AU GRATIN

Yield 100 Portion 2/3 Cup

Calories	Carbohydrates	Protein	Fat	Cholesterol	Sodium	Calcium
228 cal	30 g	6 g	10 g	28 mg	444 mg	103 mg

<u>Ingredient</u>	Weight	Measure	<u>Issue</u>
POTATOES,FRESH,PEELED,SLICED	25-1/2 lbs	4 gal 2-1/2 qts	
WATER,BOILING	18-3/4 lbs	2 gal 1 qts	
SALT	1-1/4 oz	2 tbsp	
BUTTER,MELTED	1-1/2 lbs	3 cup	
FLOUR, WHEAT, GENERAL PURPOSE	13-1/4 oz	3 cup	
MILK,NONFAT,DRY	9-5/8 oz	1 qts	
WATER,WARM	11 lbs	1 gal 1-1/4 qts	
SALT	1-1/4 oz	2 tbsp	
PEPPER,WHITE,GROUND	1/8 oz	1/3 tsp	
CHEESE,CHEDDAR,SHREDDED	1-1/2 lbs	1 qts 2 cup	
MUSTARD,DRY	1/2 oz	1 tbsp	
BREADCRUMBS,DRY,GROUND,FINE	1 lbs	1 qts	
BUTTER,MELTED	8 oz	1 cup	

Method

- 1 Cover potatoes with salted water; bring to a boil; cook 10 minutes or until tender.
- 2 Drain well. Place about 8 pounds or 1-1/2 gallon potatoes in each steam table pan. Set aside for use in Step 6.
- 3 Melt butter. Blend butter and flour together using wire whip; stir until smooth.
- 4 Reconstitute milk; bring to just below boiling. DO NOT BOIL. Add milk to flour mixture stirring constantly. Add salt and pepper. Simmer 10 to 15 minutes or until thickened. Stir as necessary.
- 5 Add cheese and mustard to sauce. Stir until cheese is melted.
- 6 Pour 2-1/3 quarts sauce evenly over potatoes in each pan.
- 7 Mix crumbs and butter or margarine. Sprinkle 1-1/3 cups crumbs over potatoes in each pan.
- 8 Using a convection oven, bake in 325 F. for 30 minutes on low fan, open vent or until browned. CCP: Hold for service at 140 F. or higher.